

CuZn35

CuZn35 | C26800

The alloy has good cold workability and is economically attractive due to its high zinc content. CuZn35 can be soldered and welded. Its application areas include the electronics industry, fasteners, machine components, and the automotive sector.

Comparable Standarts	
EN	UNS
CW507L	C27000

Chemical Composition %					
Cu	Zn	Ni	Sn	Fe	Pb
64 - 66	rem	0.1 max	0.5 max	0.05 max	0.05 max

Physical Properties		
Melting Point	920	[°C]
Density	8.45	(g/cm³)
Cp @ 20°C	0.377	[kJ/kgK]
Modules of Elasticity	110	[GPa]
Electrical Conductivity	≥14	%IACS
Electrical Conductivity [W/mK]	121	%
α @ 20°C	20.2	[10-6/K]

Note: The specified conductivity applies to the soft condition only.

Cp specific heat

 $\boldsymbol{\alpha}$ thermal expansion coefficent

Fabrication Properties		
Cold Formability	excellent	
Hot Formability	not recomended	
Soldering ability	excellent	
Oxyacetylene welding	good	
Gas shield arc welding	fair	
Resistance welding	good	
Machining	fair	
Brazing	excellent	

Electrical Conductivity

Electrical conductivity depends on chemical composition, level of cold deformation, and grain size. High levels of deformation and small grain size reduce conductivity.

Typcial Uses

 $Lamp\ fittings,\ reflectors,\ pins,\ rivets,\ rings,\ screws,\ springs,\ chains,\ radiators.$

Corrosion Resistance

Brass is resistant to natural, industrial, and salt-containing environments, potable water, and alkaline/neutral saline solutions. Brass has low corrosion resistance in acids, ammonia, halogens, cyanide and hydrogen sulfide solutions/atmospheres, as well as in seawater (especially under high flow rates).

Under specific conditions (high CI content and low carbonate hardness), dezincification can be an issue in alloys containing beta phase. The alloy also exhibits certain susceptibility to stress corrosion cracking when exposed to specific environments (e.g., ammonia, amines, or ammonium salts). If stress corrosion cracking poses a risk, the alloy must be stress-relieved.

Mechanical Properties Bend ratio 90° [r] Tensile Strength [MPa] Yield Strangth [MPa] Elongation A50 [%] Hardness HV [-] BW GW R285 285-340 ≤ 180 65-85 0 R340 340-385 ≥ 180 ≥ 35 75-110 R385 385-460 ≥ 300 110-135 R460 460-525 ≥ 350 135-165 R525 525-670 ≥ 450 ≥ 165 R670 ≥ 670 ≥ 600

Other tempers are available upon request.

r = x * t (thickness $t \le 0.5$ mm)

GW bend axis transverse to rolling direction. BW bend axis parallel to rolling direction.

Dimensional Specifications		
Thickness (mm)	Width (mm)	
0.04-0.20	10-380	
0.21-1.00	5-380	
1.01-4.00	15-400	
4.01-8.00	25-400	